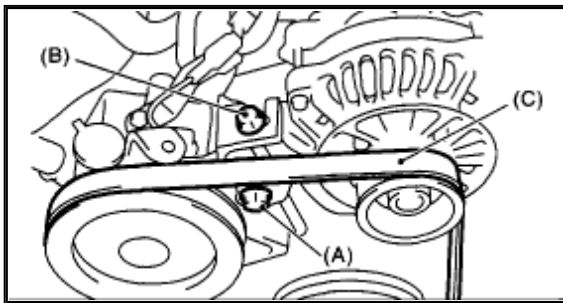


INSTALLATION

1. FRONT SIDE BELT

CAUTION: Wipe off any oil or water on the belt and pulley.

1. Install a belt, and tighten the slider bolt so as to obtain the specified belt tension.

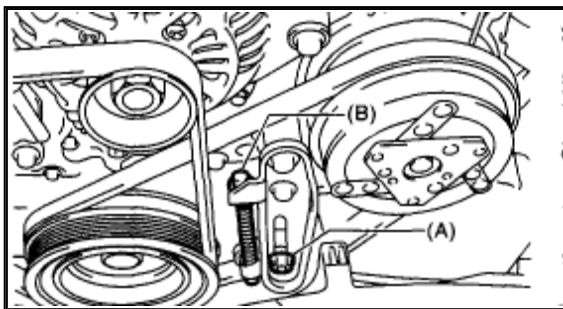


[Zoom](#)

[Sized for Print](#)

2. Tighten the lock bolt (A).
3. Tighten the slider bolt (B). Tightening torque: Lock bolt through bolt: **25 Nm (2.5 kgf-m, 18 ft. lbs.)** Slider bolt: **8 Nm (0.8 kgf-m, 5.5 ft. lbs.)**

2. REAR SIDE BELT



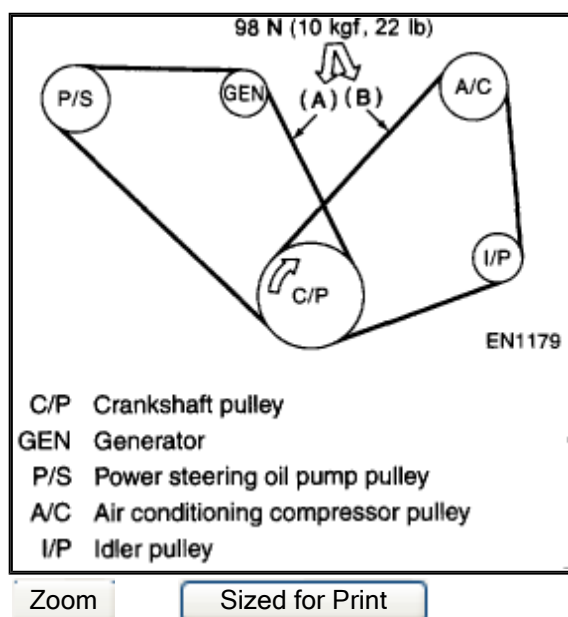
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1. Install a belt, and tighten the slider bolt (B) so as to obtain the specified belt tension.
2. Tighten the lock nut (A). Tightening torque: Lock nut (A): **22.6 Nm (2.3 kgf-m, 16.6 ft. lbs.)**

INSPECTION

1. Replace the belts, if cracks, fraying or wear is found.



2. Check the **drive belt** tension and adjust it if necessary by changing generator installing position and/or idler pulley installing position. Belt tension (A) replaced: **7 - 9 mm (0.276 - 0.354 inch)** reused: **9 - 11 mm (0.354 - 0.433 inch)** (B)* replaced: **7.5 - 8.5 mm (0.295 - 0.335 inch)** reused: **9.0 - 10.0 mm (0.354 - 0.394 inch)**
 - With Air conditioner